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Joan Crawford to give the full, uncensored story, bestselling author David Bret tells Crawford's rags to riches climb, from working in a Kansas City laundry to collecting an Oscar for her defining role in *Mildred Pierce*, and on to her devotion to Christian Science and reliance on vodka. He discusses the star's legendary relationship with Clark Gable, her countless love affairs, her marriages -- three of them to gay men -- and her obsession with rough sex. Bret divulges what really happened that led her to disinherit two of her four children, earning her

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the nickname "Mommie Dearest," as well as how her loathed mother forced Crawford to work as a prostitute, appear in pornographic films, and sleep her way to the top. Bret analyzes Crawford's films, many of which were constructed purely as vehicles where actress and character were often indistinguishable. Overtly generous towards her coterie of gay friends, she was heartless towards her enemies, particularly Bette Davis, her co-star in *Whatever Happened to Baby Jane*, with whom she shared a lifelong feud. Drawing on a wealth of unpublished

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material and interviews,  
David Bret presents a  
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of a single-minded,  
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types of DI combustion engines and their fuels. Volume 1 deals with direct injection gasoline and CNG engines, including history and essential principles, approaches to improved fuel economy, design, optimisation, optical techniques and their applications. Reviews key technologies for enhancing direct injection (DI) gasoline engines Examines approaches to improved fuel economy and lower emissions Discusses DI compressed natural gas (CNG) engines and biofuels



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