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overhauling all of the components  
that are attached to the motor fuel

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and maintenance manual this is  
what we use in our shop.

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perfect power option when you  
need to get into the shallows.  
Thanks to its unique engineering,  
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Powerhead. (Not Dressed) A new  
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fit a wide range of applications.  
The Mercury Sport Jet pairs a jet  
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trained in the recommended

servicing procedures of these prod-

ucts which includes the use of

mechanics ' common hand tools

and the special Mercury Marine or

recom-mended tools from other

suppliers ...

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level of performance to the jet  
boat category and is capable of  
propelling many hulls at speeds ...

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## Mercury Marine 175xr Sport

### Service Manual Full Service

Sport Jet A marine power product is a combination of many machined, honed, polished and lapped surfaces with tolerances that are measured in the ten thousands of an inch/mm. When any product component is serviced, care and cleanliness are important. Throughout this manual, it should be understood that proper

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On A CD Mercury Marine 175XR2 Jet Drive Service Repair Manual filled with high quality diagrams and instructions on how to service and repair your Mercury Marine Jet Drive from top to bottom!

Models covered: 175XR2 Sport Jet  
With Starting Serial Numbers:  
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